



2027 SCOTT
ADDICT GRAVEL
MANUAL

CONTENT

THE ADDICT GRAVEL SHOULD BE ADJUSTED EXACTLY TO THE RIDER FOR MAXIMUM SAFETY AND RIDEABILITY.

This manual provides a summary of the primary operating functions of the Addict Gravel. It is not intended to serve as a comprehensive guide for service or maintenance procedures.

For detailed assistance, please consult an authorized SCOTT dealer to help prevent any technical issues, damage or harm.

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LEGEND



TORQUE AMOUNT



TORX TOOL SIZE



HEX TOOL SIZE



GREASE REQUIRED



NO GREASE REQUIRED



CARBON GREASE



THREADLOC REQUIRED



BEARING FIT REQUIRED



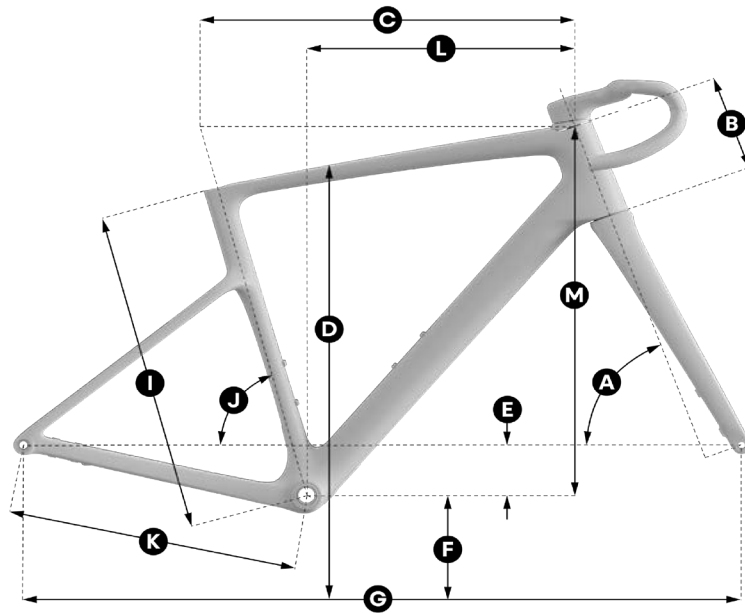
ANTI-SEIZE



REVERSE THREAD

ADDICT GRAVEL

GEOMETRY

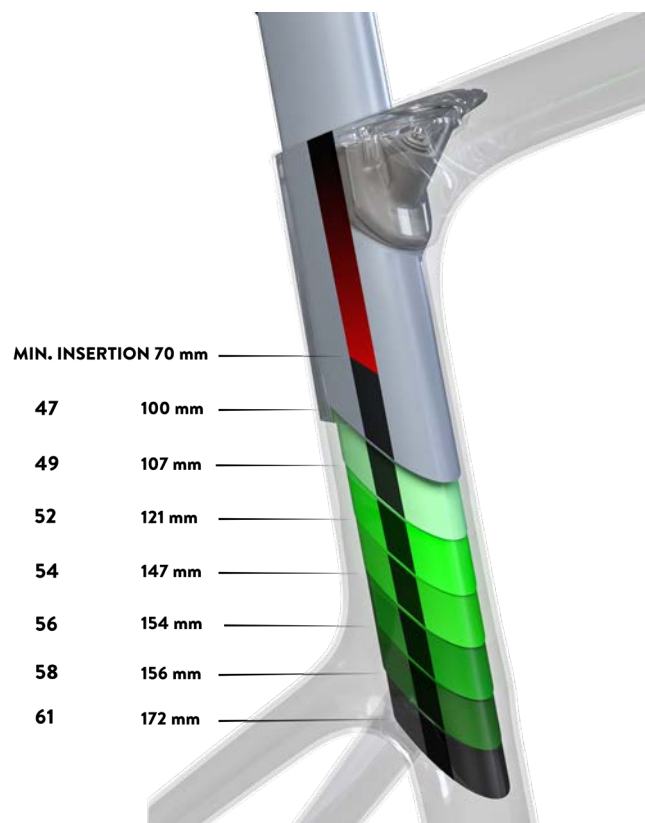


2027 ADDICT GRAVEL			XXS	XS	SM	MED	LG	XL	XXL
A	Head tube angle	°	70	70	70	70	70	70	70
B	Head tube length	mm	87	99	124	147	169	189	209
C	Top tube horizontal	mm	522	532	547	562	571	583	596
D	standover height	mm	748	764	785	806	826	845	869
E	BB offset	mm	-80	-80	-79	-78	-78	-78	-78
F	BB height	mm	283	283	284	285	285	285	285
G	Wheelbase	mm	1024	1036	1048	1060	1071	1084	1098
I	BB center to TST	mm	435	455	475	495	515	535	565
J	Seat angle	°	75	75	74	74	74	74	74
K	Chainstay	mm	425	425	425	425	425	425	425
L	Reach	mm	383	390	394	398	401	407	415
M	Stack	mm	520	532	555	575	596	614	633
	Fork Rake	mm	60	60	60	60	60	60	60
	Trail	mm	68	68	68	68	68	68	68

ADDICT GRAVEL

TECHNICAL DATA

SEATPOST	mm	Addict RC 2025 D-Shape SP-R101-CF
SEATPOST CLAMP	mm	Addict RC 2025
STEERER	mm	27.2
HEADSET	mm	IS44/35 - IS52/42
REAR AXLE	mm	12 x 142
FRONT AXLE	mm	12 x 100
BB HOUSING	mm	PF86.5 (86.5mm)
CHAINLINE	mm	47.5
MAX ROTOR FRONT	mm	Flat Mount 180
MAX ROTOR REAR	mm	Flat Mount 180
MAX CHAIN RING x1 only	Tooth	44T *(52T no chain guide)
MAX TYRE WIDTH	mm	57
DROPOUT		UDH
FENDER COMPATIBLE		Yes (max tyre size with fender 50mm)



ADDICT GRAVEL

ROTOR SIZE

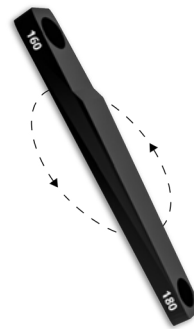


*torque bolts to brake manufacturers recommendation

For 160/180mm rotors the adaptors are:

Shimano: **Y8N230000**

SRAM: **00.5318.018.000**



*torque bolts to brake manufacturers recommendation
*bolt lengths the same for 160mm & 180mm rotors

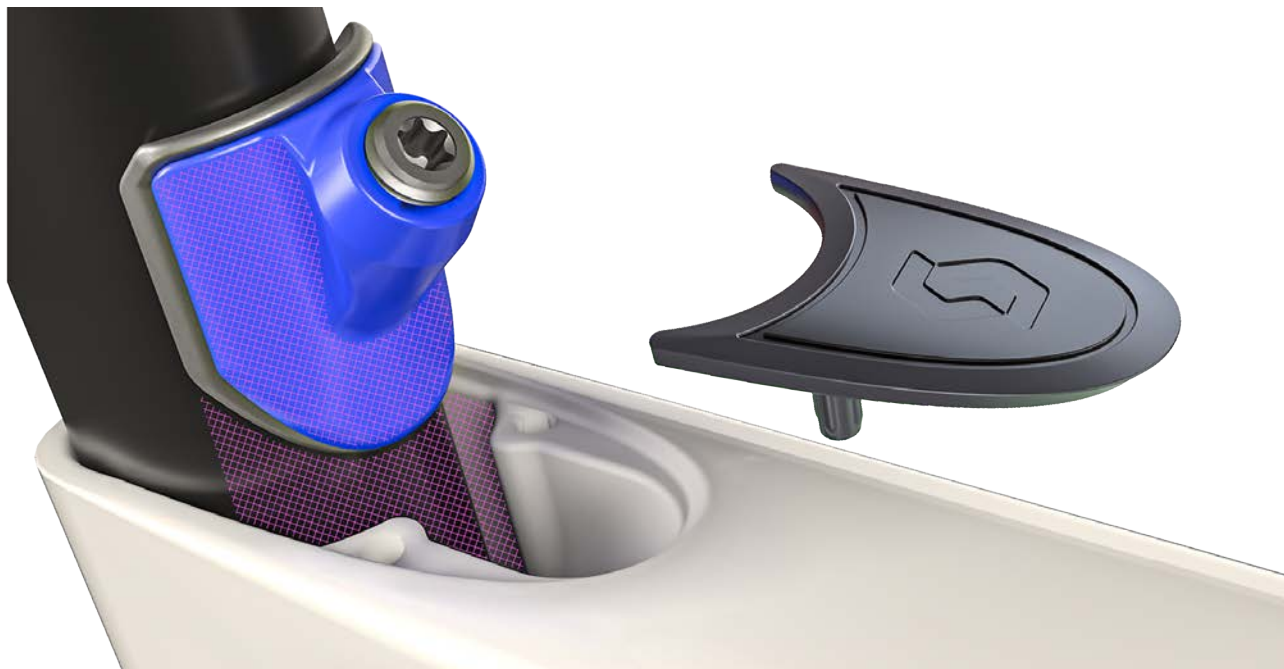
Use the adaptors below when converting to 160 mm or 180 mm rotors:

Shimano: **SM-MA-R160D/D (+20mm)**

SRAM: **00.5318.018.001 (+20mm)**

ADDICT GRAVEL

SEATPOST CLAMP



The clamp is one piece and will only be available as a complete unit (spare part section). The profile will incorporate a non slip profile to stop the clamp from sliding down inside the seat tube after the seatpost has been installed.

Use carbon compound where indicated.



ADDICT GRAVEL

REAR BRAKE CABLE ROUTING



Guide the rear brake hose from the chainstay entrance through the frame and out the headtube.

Make sure the anti-rattle foam tubing is in place and **CANNOT** touch the fork steerer.



Assemble the rear brake.

(140 mm flat mount)

*bolt type and bolt torque follow the brake manufacturers recommended settings.

*bolt lengths are the same for 140mm & 160mm rotors.

ADDICT GRAVEL

FORK BRAKE CABLE ROUTING | REAR DERAILLEUR



Fit the fork cable guide and then guide the front brake hose through the fork, exit via the steerer slot.

Mount the front caliper by using the preferred adaptor and brake bolts, lightly grease the surface of the fork brake bosses. Apply threadloc to the brake bolts.



Grease and assemble the lower headset bearing. Tape the brake hose to the fork steerer.



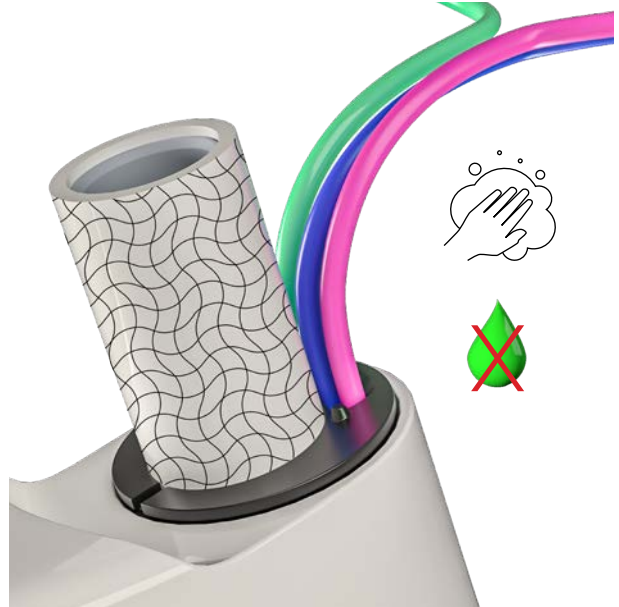
Guide the rear derailleur cable through the frame, from chainstay to headtube. Make sure the anti-rattle foam tubing is in place and **CANNOT** touch the fork steerer.

ADDICT GRAVEL

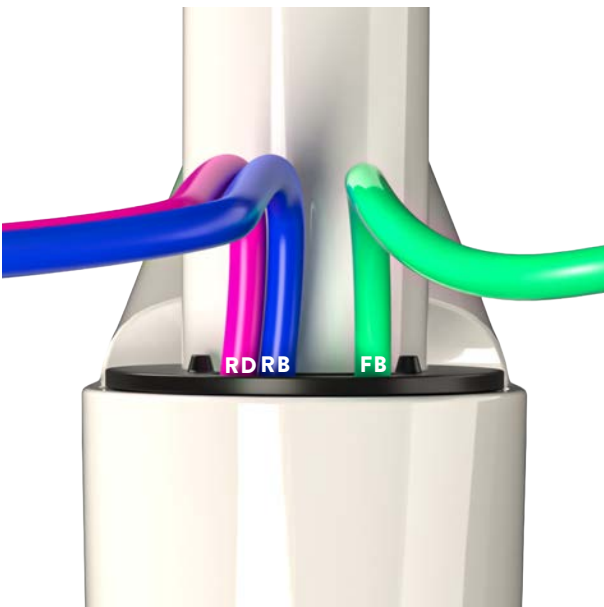
FORK BRAKE CABLE ROUTING | REAR DERAILLEUR



Grease and mount the upper headset bearing, bearing shim, and compression ring.



Assemble the fork. Clean the top of the fork steerer, remove any grease.



Guide the front brake hose through the upper headset assembly, making sure all the cables are in the correct position.



Assemble the headtube cover and spacers.

ADDICT GRAVEL

FORK BRAKE CABLE ROUTING | REAR DERAILLEUR



Assemble the stem cover, only two turns of the HEX tool. Clean and remove any grease from the stem.



Then carefully guide the cables and hoses between the stem and cover.



Assemble the stem to the fork, gently push the cables back into the stem a few centimetres. Do not remove the existing compound from the bolt threads.



Ensure that the maximum allowable clearance of 3 mm between the stem and the steerer tube is not exceeded.

ADDICT GRAVEL

FORK BRAKE CABLE ROUTING | REAR DERAILLEUR



Guide the cables through the handlebar, starting with the brake hoses. Assemble the stem face plate. Apply grease to the bolts as specified. Clean, then apply carbon grease to the indicated stem interface surfaces.



Once the cables are connected to the levers, push the remaining cable into the headtube and tighten the cable cover. Mount the rear derailleur. Tighten to the manufacturer's recommended torque value.



ADDICT GRAVEL

FORK BRAKE COMBO HANDLEBAR CABLE ROUTING



Before assembling the combo handlebar to the fork steerer make sure to clean both surfaces. Do not use grease on either interface.



The combo handlebar clamp has a max torque of 4Nm.



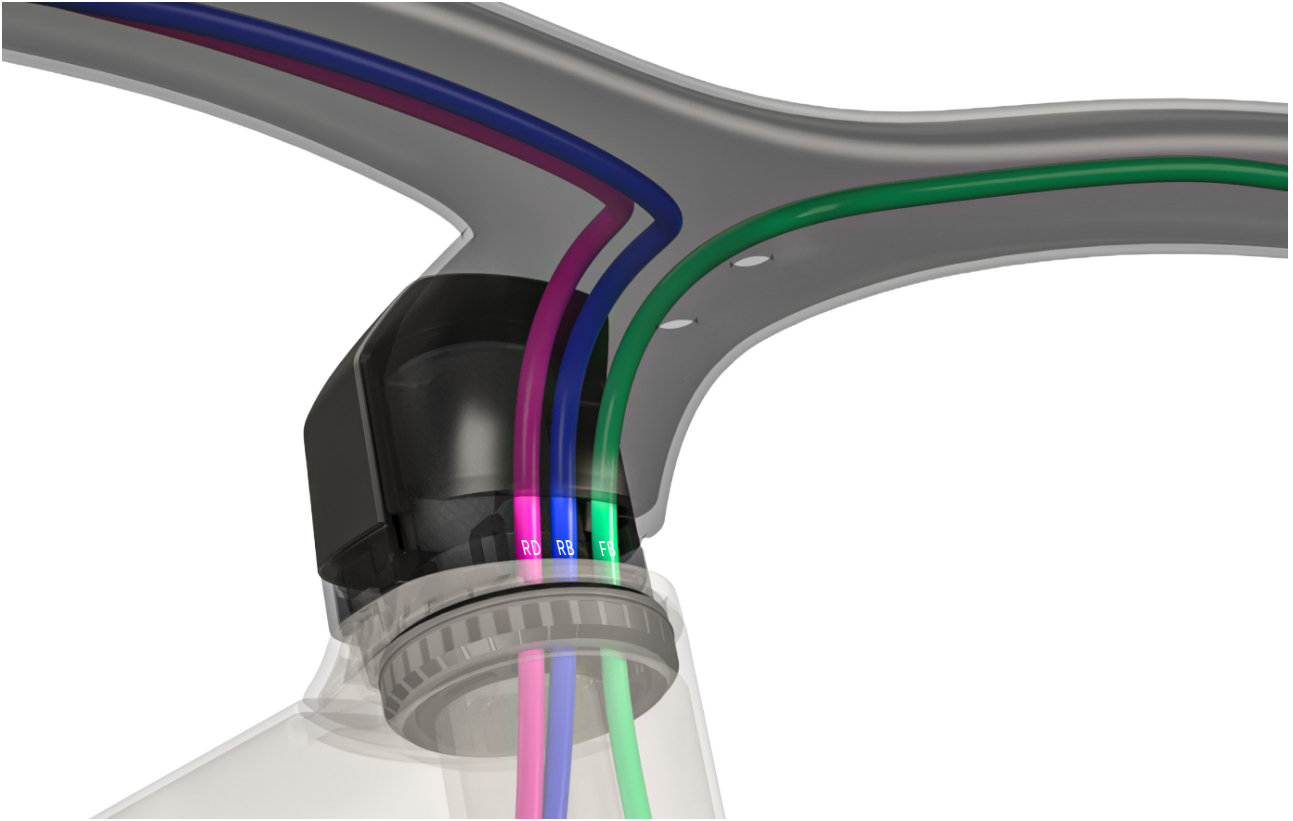
Ensure that the maximum allowable clearance of 3 mm between the stem and the steerer tube is not exceeded.



Install the brake/shift level assembly onto the handlebar and tighten to the manufacturer's recommended torque value.

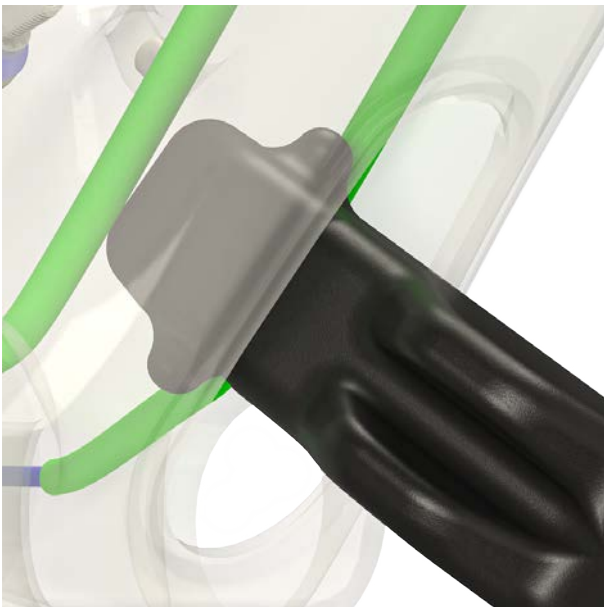
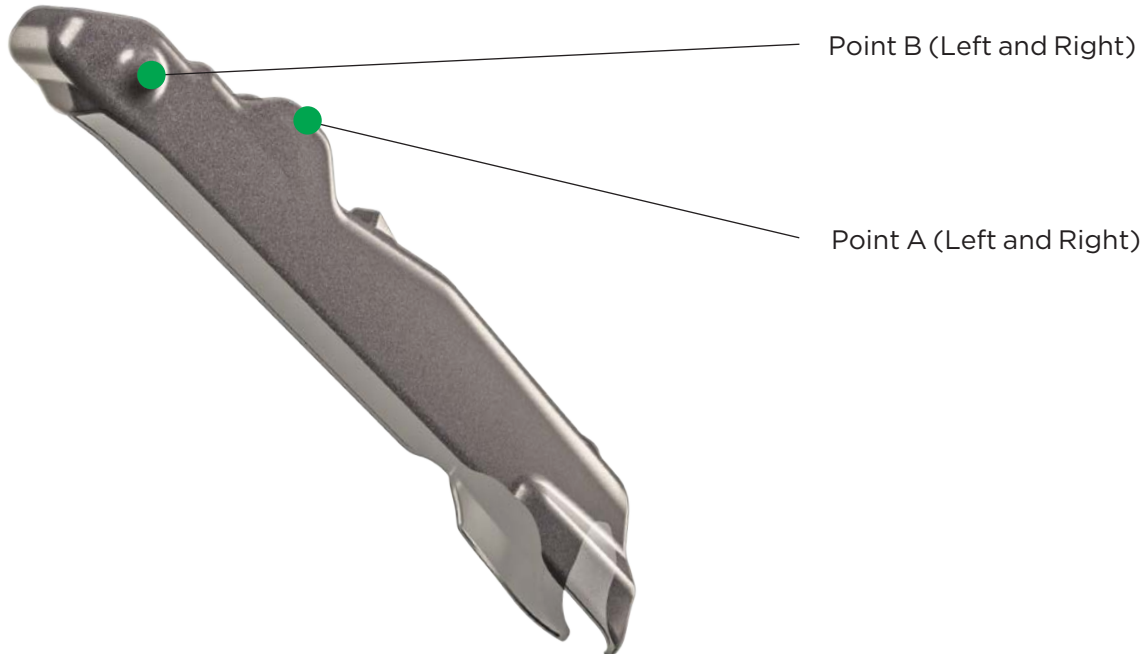
ADDICT GRAVEL

FORK BRAKE COMBO HANDLEBAR CABLE ROUTING



ADDICT GRAVEL

SAVE THE DAY KIT



Step 1: Enter the frame with the container vertical to the downtube. Points **B** should be at 12 o'clock and 6 o'clock.

Step 2: Rotate the container 90° counter clockwise. Points **A** should face the ground.



Carefully push the container into the downtube keeping the cables above. You may have to squeeze the container a little to work it in evenly.

ADDICT GRAVEL

SAVE THE DAY KIT



Secure into place with the small retention bolt.



Turn the downtube cover lock to a 3 o'clock position.



Hook the small tab into the top edge of the downtube opening.



Turn the downtube cover lock back to a 12 o'clock position.

ADDICT GRAVEL

GENERAL SPARE PARTS



286000 SCO DROPOUT SRAM UDH 21



426248 SCO DROPOUT SHIMANO DM UDH 26



424160 SCO AXLE ADDICT RC F 25



426247 SCO REAR AXLE TP ADDICT| FASTLANE 26



424158 SCO SEATPOST CLAMP ADDICT RC 25



ADDICT GRAVEL

GENERAL SPARE PARTS



424156 SCO HEADSET EXPANDER ADDICT RC 25



424154 SCO STEM SPACER/TOP CAP KIT ADDICT RC 25



426253 SCO STEM CABLE COVER ADDICT 26



428775 SCO HEADTUBE COVER ADDICT GR PR 27

428774 SCO HEADTUBE COVER ADDICT GR 40 PNK 27

428773 SCO HEADTUBE COVER ADDICT GR 40 GRY 27

428772 SCO HEADTUBE COVER ADDICT GR 40 BLK 27

428771 SCO HEADTUBE COVER ADDICT GR 30 PUR 27

428770 SCO HEADTUBE COVER ADDICT GR 30 GRY 27

428769 SCO HEADTUBE COVER ADDICT GR 20 GRN 27

428768 SCO HEADTUBE COVER ADDICT GR 20 BLK 27

428767 SCO HEADTUBE COVER ADDICT GR 10 PUR 27

428766 SCO HEADTUBE COVER ADDICT GR 10 GRY 27

ADDICT GRAVEL

GENERAL SPARE PARTS



423446 SYN HEADSET IS44/35-IS52/42 STAINLESS



428233 SCO CHAINGUIDE ADDICT GR 27



428156 SCO CABLE DT COVER ADDICT GR 27



428155 SCO DT CONTAINER ADDICT GR 27

ADDICT GRAVEL

GENERAL SPARE PARTS



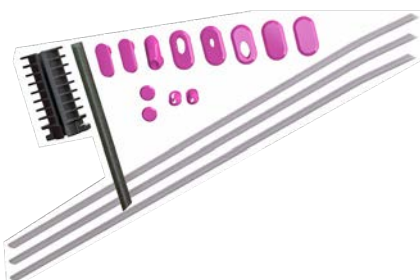
425261 SCO SEATPOST LIGHT BLANK ADDICT RC 25



428159 SYN CST PROTECTOR



424157 ACO STEM HARDWARE KIT IC-R100 SL 25



426252 SCO FINISHING KIT ADDICT 26

ADDICT GRAVEL

GENERAL SPARE PARTS



423445 SYN SEATPOST SP-R101-CF 15MM OFF



423444 SYN SEATPOST SP-R101-CF 0MM OFF



426838 SYN IC-R501-CF2 360MM
426839 SYN IC-R501-CF2 380MM
426840 SYN IC-R501-CF2 400MM
426841 SYN IC-R501-CF2 420MM



426843 SYN HB-R502-AL2



427044 SYN ST-R310-AL



MANUFACTURER'S GUARANTEE,

When purchasing a new SCOTT bicycle from an authorized SCOTT dealer, SCOTT grants a manufacturer's guarantee subject to the following provisions.

CONDITIONS

The manufacturer's guarantee is only granted to the first-time buyer of a SCOTT bicycle who has purchased it from an authorized SCOTT dealer. The manufacturer's guarantee only applies if the bicycle is registered to the first buyer at www.scott-sports.com within one year of purchase.

DURATION

The manufacturer's guarantee is granted from the date of purchase for a period of five years on bicycle frames and rear ends. The guarantee period is reduced to three years, if the SCOTT bicycle is not serviced at least once a year by an authorized SCOTT dealer. Maintenance services must be carried out in accordance with the maintenance instructions in the SCOTT manual and must be confirmed there by the stamp and signature of the authorized SCOTT dealer.

For frames and rear ends of Category 5 bicycle models and for rigid forks manufactured by SCOTT, the duration of the manufacturer's guarantee is limited to two years.

If a defect on the SCOTT bicycle is remedied within the scope of a manufacturer's guarantee or a warranty claim, the duration of the manufacturer's guarantee is not extended. The manufacturer's guarantee ends, when the first-time buyer transfers ownership of the SCOTT bicycle to a third person.

ASSERTION

The manufacturer's guarantee is provided by SCOTT Sports SA, Route du Crochet 11, 1762 Givisiez, Switzerland. The buyer must inspect the SCOTT bicycle immediately after purchase and notify his authorized SCOTT dealer at once in writing of any obvious defects. Hidden defects must be reported immediately after their discovery. In the event of a guarantee claim, the SCOTT bicycle must be handed over to an authorized SCOTT dealer. The latter will contact SCOTT to remedy the defect. The assertion of a guarantee claim always requires the presentation of the original proof of purchase as well as the proof of maintenance service in the SCOTT manual.

Performance of SCOTT in the event of a guarantee claim

In the event of a guarantee claim, SCOTT will, at its own discretion, repair the defect or replace the defective product with a product of similar quality, whereby colour and model deviations are possible. If a repair or replacement is not possible, a purchase price refund will be made taking into account previous use. SCOTT is entitled to commission third parties to remedy the defect.

LIMITATIONS

The manufacturer's guarantee applies exclusively to frames, swingarms and rigid forks of SCOTT bicycles. Bicycle components are excluded from this manufacturer's guarantee.

The manufacturer's guarantee does not apply to normal wear and tear, damage caused by accidents or other excessive force on the SCOTT bicycle, corrosion, improper maintenance, incorrect assembly and assembly of unsuitable components or accessories as well as cosmetic defects, for example in the varnish.

The manufacturer's guarantee does not apply to SCOTT bicycles that have been used in a rental shop.

MISCELLANEOUS

These manufacturer's guarantee provisions apply to all SCOTT bicycles as of model year 2023. Statutory warranty rights of the buyer and guarantees of component manufacturers (Shimano, SRAM etc.) remain unaffected by this manufacturer's guarantee. The place of jurisdiction for all disputes in connection with this manufacturer's guarantee is Freiburg, Switzerland. This manufacturer's guarantee is subject to Swiss law to the exclusion of all legislation that refers to foreign law.

SCOTT BIKE WARRANTY PERIODS					
	Year 1	Year 2	Year 3	Year 4	Year 5
SCOTT Bikes					
Category 5 Bikes					
Regular Warranty Period					
Option for prolongation according to maintenance intervals shown in manual attached to bikes					

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NOTES:

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